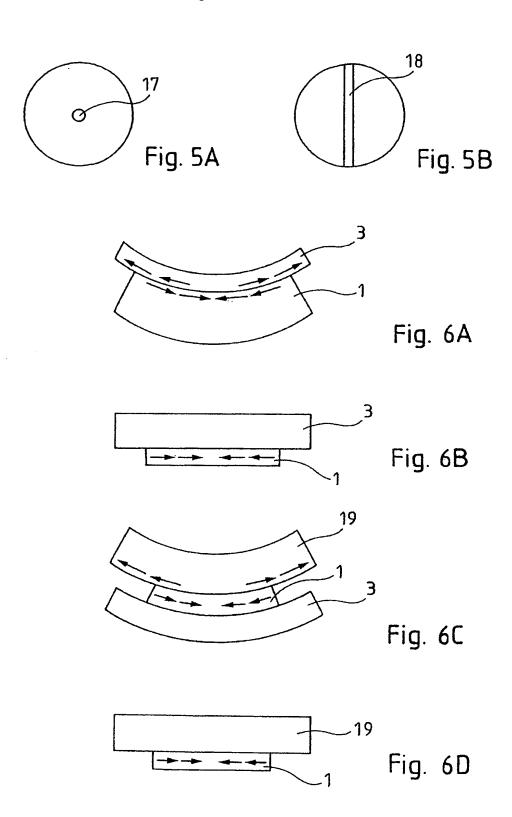


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BONDING WITHOUT PRESTRESSING

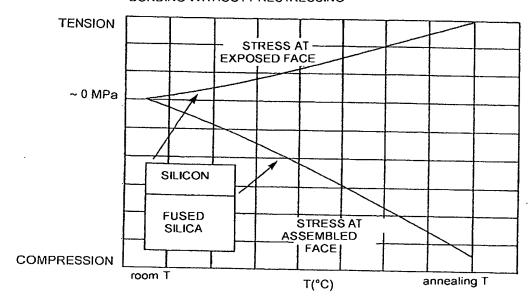


Fig. 7A

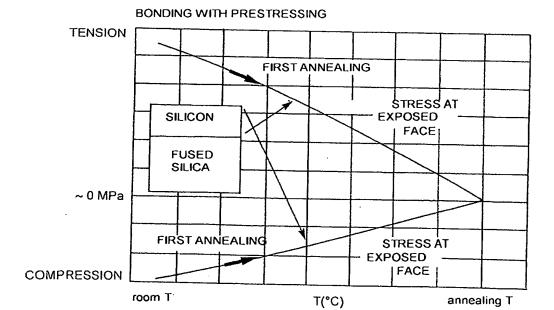


Fig. 7B

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BONDING WITHOUT PRESTRESSING

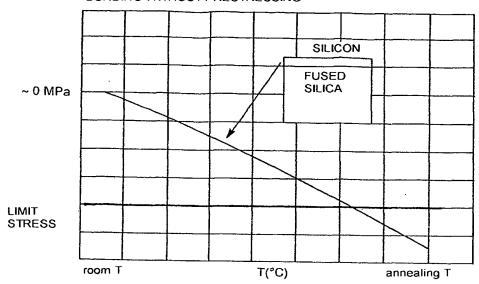


Fig. 8A

BONDING WITH PRESTRESSING

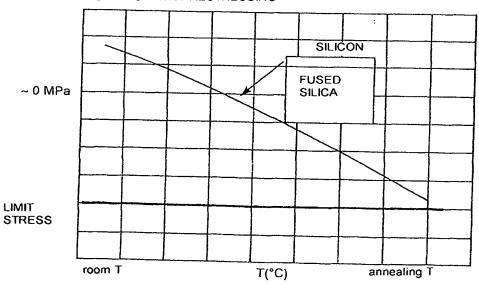
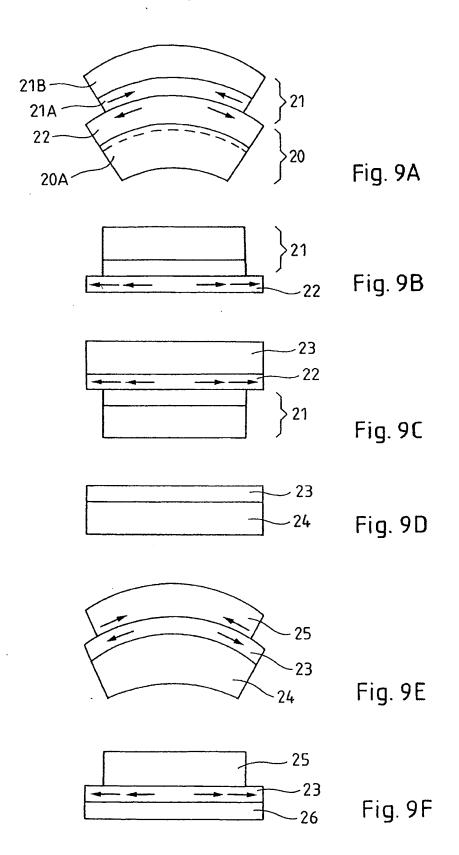


Fig. 8B

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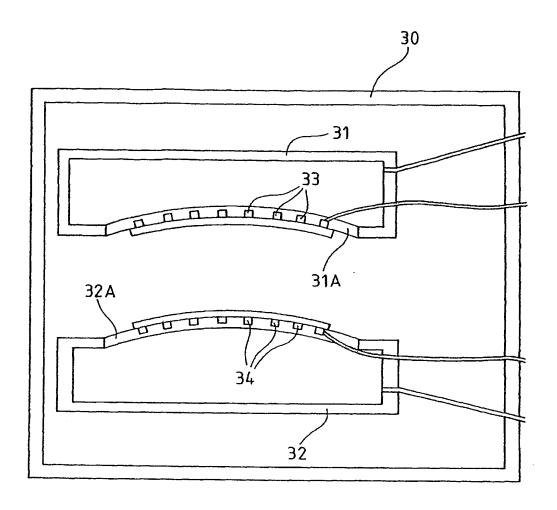


Fig. 10